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648.4705

Job Sheet 206076



Part No: 648.4705

Job Qty: 1 pcs

Part Name: C60 Overhaul Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/23/20

Job Tracking No:

Due Date: 3/16/20

Created By: Jennifer Renwick

Type: SOLD

Description: Order 22949

Note: DWG OM & OOPM-C60 Rev 3 (648.4705) IPP Rev A 18.03.01 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	3/16/20	3/16/20	0.00	1.00	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		DAS
							Small Fab - 6		28
							Small Fab - 7		9-89
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
							QC 4 - 28		
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		
							QC 4 - 68		
							QC 4 - 72		
							QC 4 - 74		
							QC 4 - 75		
							QC 4 - 78		
							QC 4 - 84	DAS	
							QC 4 - 80	84	
							QC 4 - 85	9-89	
130	Packaging 3-1 - Stock - B4B	1 pcs	3/16/20	3/16/20	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B	DAS	
							Packaging 3 - 6 - B4B	28	
							Packaging 3 - 7 - B4B	9-89	
							Packaging 3 - 8 - B4B		

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					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
135	DC - 1 - B4B	1 pcs	3/16/20	0.00 0.00	DC - 1 - B4B	DAS
					DC - 2 - B4B	21
140	QC 21 - FG	1 pcs	3/16/20	0.00 0.00	QC 21 - FG - 21	9-88
					QC 21 - FG - 70	DAS
					QC 21 - SA - 53	21
						9-88
Part Op 100 - (Small Fab) Pick bag and tag						
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)						
130 - (Identify as per dwg & Stock Location:_____)						
135 - (Document Control) Supply owner's & overhaul procedures manual						
140 - (QC21- Final Inspection - Work Order Release)						

014822

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1/4-20-3/8	Set Screw	2 Ea (2 ea)	100-Small Fab - 1	5200928
188-FSCS-1032-5/8	Flat socket cap Screw	4 Ea (4 ea)	100-Small Fab - 1	5255284
600.1309-A	Label	1 pcs (1 ea)	100-Small Fab - 1	5136710
600.1312	Caution Sticker	1 pcs (1 ea)	100-Small Fab - 1	5204230
AN4-23A	Bolt	2 Ea (2 ea)	100-Small Fab - 1	F123434-1
AN5-21A	Bolt	4 Ea (4 ea)	100-Small Fab - 1	5097081-1
C2-14-2	Label Rivets	2 Ea (2 ea)	100-Small Fab - 1	5253886
C45-11-2	Locating Pin	2 Ea (2 ea)	100-Small Fab - 1	5097709
C45-12-1	Lock Bushing	2 pcs (2 ea)	100-Small Fab - 1	5179711
C45-12-6	Retaining Ring	2 Ea (2 ea)	100-Small Fab - 1	5097902
C45-13-1	Keeper Bushing	2 pcs (2 ea)	100-Small Fab - 1	5193422
C45-13-2	Teflon Keeper, Spacer	2 Ea (2 ea)	100-Small Fab - 1	5027246x1 5097746x1
C45-13-5	Keeper Spring	1 pcs (1 ea)	100-Small Fab - 1	5172439
C45-3-12	Latch Roller Bearing	1 Ea (1 ea)	100-Small Fab - 1	5097903
C45-3-2-1	Snap Ring	2 Ea (2 ea)	100-Small Fab - 1	5097898
C45-3-4-1	Retaining Ring	4 Ea (4 ea)	100-Small Fab - 1	5210604
C45-3-5	Teflon Spacer	2 Ea (2 ea)	100-Small Fab - 1	5027245
C45-3-8A	Actuator Shaft Bushing	1 pcs (1 ea)	100-Small Fab - 1	5210724
C45-3-8B	Actuator Shaft Bushing	1 pcs (1 ea)	100-Small Fab - 1	5182358
C45-3-9	Lever Spring	1 pcs (1 ea)	100-Small Fab - 1	5089520
C45-4-1	Trunnion Bushing	2 pcs (2 ea)	100-Small Fab - 1	5253649
C45-5-1	Lever Stop Pin	1 Ea (1 ea)	100-Small Fab - 1	5089113
C45-7-1	LOADBEAM BUMPER	1 pcs (1 ea)	100-Small Fab - 1	5201771
C45-7-2	Lock Bumper	2 pcs (2 ea)	100-Small Fab - 1	5208802
C45-8-4	Solenoid Cover Gasket	1 pcs (1 ea)	100-Small Fab - 1	5199513
C60-10-2	Lock Spring	1 pcs (1 ea)	100-Small Fab - 1	5047163
C60-3-1	Radial Bearing	2 Ea (2 ea)	100-Small Fab - 1	5029344
MS21044N5	Nut	4 Ea (4 ea)	100-Small Fab - 1	5192486
MS27039-4-08	Screw	1 Ea (1 ea)	100-Small Fab - 1	5097087-1
NAS1149F0463P	Washer (AN960-416)	3 Ea (3 ea)	100-Small Fab - 1	5247854
NAS1149F0563P	Washer (AN960-516)	8 Ea (8 ea)	100-Small Fab - 1	5184942

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	188-FPSS-1/4-20-3/8	2	102	0
	188-FSCS-1032-5/8	4	167	0
	600.1309-A	1	50	0
	600.1312	1	19	0
	AN4-23A	2	632	0
	AN5-21A	4	49	0
	C2-14-2	2	60	0
	C45-11-2	2	39	0
	C45-12-1	2	58	0
	C45-12-6	2	84	0
	C45-13-1	2	16	0
	C45-13-2	2	22	0
	C45-13-5	1	79	0
	C45-3-12	1	50	0
	C45-3-2-1	2	67	0
	C45-3-4-1	4	105	0
	C45-3-5	2	49	0
	C45-3-8A	1	15	0
	C45-3-8B	1	11	0
	C45-3-9	1	99	0
	C45-4-1	2	9	0
	C45-5-1	1	15	0
	C45-7-1	1	22	0
	C45-7-2	2	46	0
	C45-8-4	1	18	0
	C60-10-2	1	23	0
	C60-3-1	2	28	0
	MS21044N5	4	95	0
	MS27039-4-08	1	187	0
	NAS1149F0463P	3	246	0
	NAS1149F0563P	8	124	0

Part Specifications

Specifications could not be found.

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